

## HOT MELT COATING (ASPPC 410)

### DESCRIPTION

**ASPPC 410** is a medium viscosity wax blends for food grade quality paper coating. It is designed especially for sweet & soap wrapping, being flexible with good moisture barrier and high heat sealing power. Also this product was developed as a hot melt coating suitable for label application to yogurt pots & ice cream. It complies with FDA requirements.

### RECOMMENDED OPERATING TEMPERATURE

It is dependent on equipment but usually within a range of 110°C to 150°C.  
Its typical viscosity at application temperature of 130°C is 1640 cP. It is suitable for wheel or jet application systems.

### TECHNICAL DATA

Physical Properties	Test Method	Reference
Brookfield viscosity at 130°C, cP	ASTM D3236	1550 – 1650
Congeeing point, °C	ASTM D938	60-65
Needle penetration at 25°C, (0.1mm)	ASTM D1321	9-15
Color ASTM	ASTM D6045	1 typical
Odor	-----	Odorless

### STORAGE

Store in a dry area, under ambient conditions, ideally between 10°C and 45°C.  
Keep bags closed to avoid contamination. Rotate stock.

### PACKAGING

25 kg net weight pastilles in plastic bags.